

AUTOMOTIVE WINDOW MOLDING AND MANUFACTURE THEREOF

Bibliographic data

Description

Claims

Mosaics

Original document

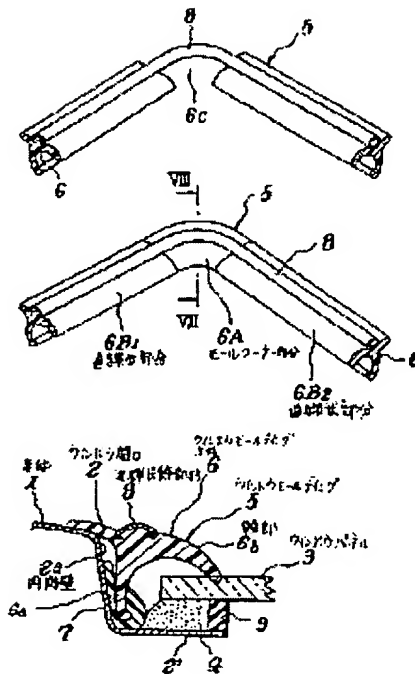
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Abstract of JP3130136

PURPOSE: To contrive to improve the exterior quality of molding and to reduce its production cost by a method wherein bright decorative member is continuously molded integral with window molding and the part, which corresponds to a corner part, of the bright decorative member is singly bent and the window molding main body of said corner part is also molded by injection.

CONSTITUTION: Window molding 5 is produced in straight form by extruding window molding main body 6 together with one continuous bright decorative member 8, some portion of which is imbedded in the head part 6b of the main body 6. After that, the part, which corresponds to the corner part as the peripheral edge part of a window opening 2, of the window molding is cut off under the condition that the bright decorative member 8 is left uncut so as to provide a resin-discontinuous part 6C. Next, the bright decorative member 8 at the resin-discontinuous part 6C is bent so as to conform to the curvature R of the corner part Wc. After that, by molding a molding corner part 6A, which coincides with the curvature of the peripheral edge part of the window opening 2, at the cut-off part so as to bond continuously with adjacent extruded straight parts 6B1 and 6B2 in order to form the window molding 5. Thus, the improvement of the exterior quality of the molding and the reduction of its production cost are contrived.



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